

TRANstec®

2023 HEAVY DUTY
POWER STEERING





TRANstec®

a brand of

FREUDENBERG-NOK

Freudenberg Sealing Technologies is a leading supplier of advanced materials and products for customers working in automotive, heavy duty, agricultural, industrial, and alternative drivetrain applications. We apply more than 150 years of engineering and material expertise to our strategy of researching, developing, and introducing innovative product and process solutions. We are focused on serving our customers' most progressive and cutting-edge needs and opportunities.

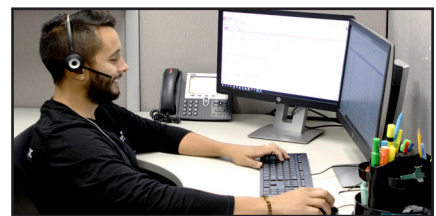
As a global company, Freudenberg focuses on the requirements of each local market and channel. In North America alone, we own and operate over



40 manufacturing and distribution facilities that are regionally located to satisfy local customers. Under the TransTec & Corteco brands, we focus on the manufacture and distribution of vibration control components, suspension & chassis repair parts, pulleys & dampeners, filtration products, lubricants, brake hose, valvetrain parts, gaskets and a complete line of sealing solutions.

Through the years, Freudenberg's operations in North America have evolved into a family of companies that focus on quality, customer service, innovation, and long-term vision. Out of our Milan, Ohio distribution center, we supply a broad cross-section of original equipment and aftermarket customers with advanced kitting, packaging, remanufacturing and distribution solutions. Occupying over 250,000 sq. ft. under one roof, and 300+ associates working to

manage over 60,000 part numbers, we produce more than 16 million kits annually and ship over 300 shipments each day. We are also proud of our ISO14001, ISO9001 and C-TPAT certifications and we understand our customers' needs and we work hard to exceed your expectations every day. TransTec brand's extensive offering of heavy-duty power steering components is considered by many to be the highest quality products available in the market today. We proudly source OEM components from our own manufacturing facilities. We verify every application, create the ultimate rebuild kit and inventory finished kits in our Milan facility for quick order fulfillment. Our goal is to be your best partner when it comes to rebuilding heavy duty power steering assemblies.



We thank you for your continued support. If you would like additional information about our company, products, or services, please visit <https://transtec.com/heavy-duty-3/> or call one of our associates at 877.601.0517.

MAKE & APPLICATION	KIT TYPE	ADDITIONAL APPLICATION INFORMATION	TRANSTEC LEGACY NUMBER	TRANSTEC NEW NUMBER	OE KIT NUMBER
DODGE / RAM					
4500/5500	Gear seal kit	2013-18 with 6 bolt side cover	89G001	71017311	N/A
EATON					
Series B	Pump seal kit		8312	71004114	N/A
Series B	Pump seal kit		CB8555	71004144	N/A
Series B	Pump mounting kit only		8854	71004133	N/A
Series BB	Gasket Only	Eaton BB pump gasket, 3 bolt flange	B36710	49420081	N/A
Series BBCCM	Pump seal kit		8329	71004156	N/A
Series U	Pump seal kit		8313	71004115	N/A
GMC/CHEVROLET					
NPR	Misc. part	Pump shaft bearing	B60419	71000212	6202RDIH
GM HD Truck	Power cylinder Kit	Power cylinder	8286	19016864	5688233
"W" Series	Pump seal kit	1995-98	8097	71004113	N/A
"W" Series	Gear seal kit	1987-99	8632	71004265	94134101, 97120403
"W" Series	Pump seal kit	1987-91	8508	71004121	N/A
W3	Pump seal kit	2004-06	83P024	49378848	N/A
W4	Pump seal kit	2005-07	83P024	49378848	N/A
W5	Pump seal kit	2005-07	83P024	49378848	N/A
HINO					
FE	Pump seal kit	1998-2003	83P021	71004138	N/A
FE	Gear seal kit	1998-2003, Toyoda Koki, gear model 44110-1502	86H005	71004306	S4419-91080
ISUZU					
NKR	Misc. part	Pump shaft bearing	B60419	71000212	6202RDIH
NPR	Gear seal kit	1987-99	8632	71004265	8-94134101-0, 8-97120403-0
NPR	Gear seal kit	1995-2003, JKC-UJKC, gear model 448-01055	86H033	49422791	8-97218601-1
NPR	Gear seal kit	1995-2003, JKC-UJKC, gear model 448-01055	86H033	49422791	8-97218601-1
NPR	Gear seal kit	2004-08, JKC-UJKC, gear models 451-01083, 451-01055, 451-01059, 451-01121, 451-01131, 451-01049	86H006	71004307	8-97264442-0
NPR	Gear seal kit	2004-08, JKC-UJKC, gear models 451-01083, 451-01055, 451-01059, 451-01121, 451-01131, 451-01049	86H006	71004307	8-97264442-0
NPR	Gear seal kit	2011-15, JKC-UJKC, gear model 455-01043	86H031	49420421	8-98150936-0

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ISUZU					
NPR	Gear seal kit	2011-18, JKC-UJKC, gear models 455-01051, 455-01141	86H039	49426465	8-98150936-0
NPR	Misc. part	Pump shaft bearing	B60419	71000212	6202RDIH
NPR	Pump seal kit	1987-91	8508	71004121	N/A
NPR	Pump seal kit	1995-98	8097	71004113	N/A
NPR	Pump seal kit	2004-07	83P024	49378848	N/A
NPR	Pump seal kit		8808	71004122	8-97084209-0
NQR	Gear seal kit	1995-2003, JKC-UJKC, gear model 448-01055	86H033	49422791	8-97218601-1
NQR	Gear seal kit	2004-08, JKC-UJKC, gear models 451-01083, 451-01055, 451-01059, 451-01121, 451-01131, 451-01049	86H006	71004307	8-97264442-0
NQR	Gear seal kit	2011-18, JKC-UJKC, gear models 455-01051, 455-01141	86H039	49426465	8-98150936-0
NQR	Pump seal kit	2005-07	83P024	49378848	N/A
LUK / IXETIC					
LF183	Pump seal kit		83P006	49375367	N/A
LF188	Pump seal kit		83P034	49420230	N/A
LF198	Pump seal kit	LH2115652 / LH2114458	83P031	71017315	N/A
LF73	Pump seal kit		8853	71004132	N/A
LF80	Pump seal kit		83P005	71004137	N/A
LF93	Pump seal kit		8819	71004127	N/A
Various	Pump seal kit		AS18623	40851649	515775
Various	Gasket Only	HD pump mounting gasket	B12743	71002116	N/A
VT73	Pump seal kit		8853	71004132	N/A
FORD					
Cargo	Pump seal kit	Hobourn Eaton	AS11355	40851631	N/A
F450/F550	Gear seal kit	ZF model 8014 with large piston (MD)	8842	71004283	N/A
F-53 stripped chassis	Pump seal kit		8814	71004125	N/A
F-59 stripped chassis	Pump seal kit		8814	71004125	N/A
FC44-3A674-AB	Pump seal kit	ZF casting number 7685 501 275	83P030	71017314	7685501275
Medium duty truck	Pump seal kit		8832	71004130	N/A
MERCEDES BENZ					
LS2	Gear seal kit	gear model LS	AS13122	40851685	A3104600161
LS3	Gear seal kit	gear model LS	AS15997	40851692	A3164601301
LS4	Gear seal kit	gear model LS	AS15706	40851690	N/A
LS5	Gear seal kit	gear model LS	AS22183	40851700	N/A

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MERCEDES BENZ					
LS6	Gear seal kit	gear model LS	AS22596	40852551	N/A
LS7	Gear seal kit	gear model LS	AS13679	40851688	A3874602601
LS8	Gear seal kit	Single axle, gear model LS	AS20041	49402024	N/A
LS8	Gear seal kit	Twin axle, gear model LS	AS20042	40851698	N/A
MITSUBISHI					
Fuso FK200 2005-11	Gear seal kit	JKC, gear model 443-00015, MC091996	86H007	71017305	N/A
RBL					
C-700	Gear seal kit		8862	71004288	N/A
RH SHEPPARD					
292 Series 3, 4, & 5	Gear seal kit	292SCA5 box will require output seal CR 471424	8302	71004258	5518051, 3243258R91
292 Series 6	Gear seal kit	High pressure series	8818	71004268	5518441, 1648325C91
292 Series 6 Slave	Slave gear seal kit		8875	71004215	N/A
392 (early) Series 3, 4, & 5	Gear seal kit		8303	71004259	5518071, 3243260R91
392 Series 6	Gear seal kit	High pressure series	8822	19029696	5518431, 1651917C91
492 Series 3, 4, & 5	Gear seal kit		8304	19029695	5518081
492 Series 6	Gear seal kit	High pressure series	8840	71004281	N/A
492-02 Series 3, 4 & 5	Gear seal kit		8829	71004271	1694395C1
592 Series 3 & 4	Gear seal kit		8305	71004260	5518091
592 Series 3, 4 & 5	Sector shaft only seal kit		8880	71004189	N/A
592 Series 5 & 6	Gear seal kit	High pressure series	8841	71004282	N/A
Actuating shaft	Actuating shaft re-seal kit		8821	71004269	2351251K, 1694395C91
D-Series	Misc. part	Auto plunger kit	86H023	49429970	1814621K, 18212821K
HD94	Gear seal kit		8835	71004277	5545561, 2591854C91
HD94	Gear seal kit		5545561TRP	49421908	5545561, 2591854C91
HD94	End cap seal kit		86H051	49445466	5545321, 2588922C91
HD94	Sector shaft only seal kit	With "L" seal sector shaft cover	86H003	49375365	5545741, 2602863C91
HD94	Sector shaft only seal kit		5545751TRP	49438099	5545751, 2602864C91
HD94	Misc. part	Replacement ball guide keeper, right hand	B61038	49430051	N/A
HD94	Slave gear seal kit	Slave gear kit	86H012	71017308	5545411, 2590544C91

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RH SHEPPARD					
M100	Gear seal kit	With "L" seal sector shaft cover & late style input shaft seal	8844	71004285	5545751, 2602864C91
M100	Gear seal kit	With "L" seal sector shaft cover & late style input shaft seal	5545751TRP	49421907	5545751, 2602864C93
M100	Gear seal kit	With bolt-on sector shaft cover only	8899	71004297	2500325C91, 2502490C92
M100	Gear seal kit		8823	71004270	5541421A
M100	End cap seal kit		86H052	49445492	5544981, 2585860C91
M100	Input shaft only seal kit		8834	71004162	5544861, 2585853C91
M100	Input shaft only seal kit		5544861TRP	49438049	5544861, 2585853C91
M100	Misc. part	Replacement ball guide keeper, left hand	B32267	71000329	N/A
M100	Misc. part	Replacement ball guide keeper, right hand	B32236	71000327	N/A
M100	Misc. part	Switcher gear dust boot	B48024	71001179	N/A
M100	Sector shaft only seal kit		8867	71004187	5544881
M100	Slave gear seal kit	Slave gear w/ "L" Seal	86H059	49450774	5545761
M100	Gear seal kit	Auto poppet valve - with new style input shaft dust seal	8898	71004296	5545531, 2592442C91
M110	Gear seal kit	With "L" seal sector shaft cover	8886	71004294	5545491
M110	Gear seal kit	With "L" seal sector shaft cover	5545491TRP	49421968	5545491
M110	Gear seal kit	With bolt-on retaining tab style sector shaft cover	8883	71018451	5545231
M110	End cap seal kit		8826	71004273	5544921
M110	Input shaft only seal kit	Except M110 P2 version	8834	71004162	5544861, 2585853C91
M110	Input shaft only seal kit		5544861TRP	49438049	5544861, 2585853C91
M110	Piston valve kit	Piston valve spring kit	86H032	49435422	0751941K, 2588031C91
M110	Sector retaining tab kit	Hart parts kit (metal retainers and bolts)	8891	71004179	N/A
M110	Sector shaft only seal kit	Pierce style with umbrella seal	8863	71004186	5545791
M110	Sector shaft only seal kit	With "L" seal sector shaft cover	8856	71004184	5545481, 2592443C91
M110	Sector shaft only seal kit		8855	71004183	5544871
M110	Slave gear seal kit	Slave gear kit	86H021	71017928	N/A

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RH SHEPPARD					
M110	Slave gear seal kit	Slave gear kit with Pierce style sector boot	86H022	71017929	N/A
M110 P2	Gear seal kit		8861	71004287	5541411A
M80	Gear seal kit		8825	71004272	5545201
M80	Input shaft only seal kit		8834	71004162	5544861
M80	Input shaft only seal kit		5544861TRP	49438049	5544861, 2585853C91
M80	Sector shaft only seal kit	Combination O-ring/"L" seal sector shaft kit	86H041	49430071	5545581, 2592437C91
M80	Slave gear seal kit	With "L" seal sector shaft cover	8860	71004214	5545601, 2592439C91
M80	Slave gear seal kit	Without "L" seal sector cover	8884	71004218	5544931, 258559C91
M80	Sector shaft only seal kit		8889	71004191	5544891
M83 P2	Gear seal kit		86H009	71017306	N/A
M83 P2	Gear seal kit	With "L" seal sector shaft cover	86H011	71017307	N/A
M90	Gear seal kit	With "L" seal sector shaft cover	86H008	49378851	N/A
M90	Gear seal kit	With late style input shaft seal	8836	71004278	N/A
M90	Gear seal kit		8824	71004271	5545211
M90	Input shaft only seal kit		8834	71004162	5544861, 2585853C91
M90	Input shaft only seal kit		5544861TRP	49438049	5544861, 2585853C91
M90	Sector shaft only seal kit		8867	71004178	5544881
M90	Sector shaft only seal kit		8857	71004185	5545381
M90	Slave gear seal kit		5545941TRP	49446761	5545941
M90	Slave gear seal kit		8885	71004219	5544941
MD83	Gear seal kit	For use with sub models PT3/PQ3/PAA3 using different sized sector shaft seals	86H038	49423202	N/A
MD83	Gear seal kit		8839	71004280	5545331, 2589959C91
M-Series	Control valve seal kit		8859	71004109	5541801
M-Series	Input shaft only seal kit	With late style input shaft seal	8837	71004163	N/A
M-Series	Input shaft only seal kit	With late style input shaft seal	86H037	49422207	5544861, 2585853C91
M-Series	Misc. part	Auto plunger kit	86H023	49429970	1814621K, 18212821K

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RH SHEPPARD					
SD110	Gear seal kit		8858	71004286	5545521
SD110	End cap seal kit		86H053	49445500	5545511
XD120	Gear seal kit	Master	8804	71004267	5545681
XD120	Misc. part	Replacement ball guide keeper	B32172	71000326	N/A
XD120	Sector shaft only seal kit		86H054	49446188	5545671
XD120	Slave gear seal kit		86H002	71004204	5545721

TransTec® Ring Installer

For M Series Control Valves:
M80, M90, M100, M110,
HD94, & SD110

Order TransTec® Part Number 0049479271

Make picks and broken rings a thing of the past! This tool works by evenly expanding your sealing ring to the exact amount needed and drops the ring right where it belongs. The old pick method creates stress points on the ring, causing immediate ring failure or worse, failure out in the field. The easy height adjustment screw allows you to drop the ring into any desired land. This TransTec® exclusive tool is specifically designed for installing our new, advanced formulated Teflon™ sealing rings.

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SAGINAW					
710 dual piston	Gear seal kit	710 dual piston	8092	71004250	N/A
GM Medium truck, 1983-90	Adjustable plug seal kit	710 dual piston	8269	19016855	N/A
710 dual piston	Gear seal kit	Metric	8295	71004255	N/A
Medium duty pump	Pump seal kit	Shaft seals sold separately new design B29721, old design B29099	8316	71004118	5688065
Medium duty pump	Pump seal kit	With new high design shaft seal	8317	71004119	N/A
Medium duty pump	Pump seal kit	With standard shaft seal design	8318	71004120	N/A
Astro models	Rotary valve kit		8300	71004256	7842832
Ford Brigadier & General models	Rotary valve kit		8301	71004257	7842829

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TRW					
C28	Complete cylinder seal kit	Steering assist cylinder, gear model C28	86H045	49442807	C28580-1-1300, C28568-1-1450, C28565-1-1300, SK0000086
EV Series	Pump seal kit		8845	71004131	SK000255
Freightliner Cascadia	HD R&P Seal Kit	Class 7 & 8 rack and pinion	8802	71004159	N/A
HF52	Gear seal kit		8309	71004262	HF520002
HF52	Input shaft only seal kit		8894	71004176	HF520001
HF54	Gear seal kit		8307	71004261	HF540000
HF54	Input shaft only seal kit		8892	71004165	HF540001
HF64	Gear seal kit		8308	19016465	HF640000
HF64	Input shaft only seal kit		8893	71004166	HF640001
HFB52	Gear seal kit		8309	71004262	HFB520002
HFB52	Input shaft only seal kit		8805	71004160	N/A
HFB64	Gear seal kit		8310	71004263	HFB640001
HFB64	Gear seal kit		HFB640001TRP	49431281	HFB640001
HFB64	Input shaft only seal kit		8866	71004164	N/A
HFB64	Sector shaft only seal kit		8897	71004193	HFB640002
HFB70	Gear seal kit		8311	71004264	HFB700002, HFB700000
HFB70	Gear seal kit		HFB700000TRP	49431280	HFB700002, HFB700000
HFB70	Input shaft only seal kit		8895	71004168	HFB700002
HFB70	Sector shaft only seal kit		8896	71004192	HFB700002
PS Series	Pump seal kit	Ref. # 2501044C91	8828	71004129	2501044C91
RCB52	Slave gear seal kit		8846	71004207	N/A
RCB64	Slave gear seal kit		8847	71004208	N/A
RCB70	Slave gear seal kit		8848	71004209	N/A
RCH60	Slave gear seal kit		8876	71004216	N/A
RCS40	Slave gear seal kit		8849	71004210	N/A
RCS55	Slave gear seal kit		8850	71004211	N/A
RCS65	Slave gear seal kit		8851	71004212	N/A

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TRW					
RCS85	Slave gear seal kit		8852	71004213	N/A
TAS Series	Bearing kit	Thrust bearing & washer kit	8810	71004111	N/A
TAS Series	Input shaft only seal kit	TAS 100 VR	AS18579	40851694	TAS100VR
TAS Series	Misc. part	Input shaft thrust bearing	B60075	71000222	N/A
TAS30	Gear seal kit	EU region only kit	86H027	49429938	N/A
TAS35	Gear seal kit		8801	71004266	N/A
TAS37	Gear seal kit		8890	71004295	TAS370001
TAS37	Replacement poppet kit		86H025	71018477	N/A
TAS40	Gear seal kit		8102	71004253	TAS400004
TAS40	Gear seal kit		TAS400004TRP	71004361	TAS400004
TAS40	Input shaft only seal kit		8800	15598800	TAS000001
TAS40	Input shaft only seal kit		TAS000001TRP	71004178	TAS000001
TAS40	Misc. part	Sector shaft bearing	B60089	71000224	N/A
TAS40	Misc. part	Side cover bushing	B60384	71000176	N/A
TAS40	Replacement poppet kit		86H017	49402023	TAS000003
TAS40	Sector shaft only seal kit		8888	71004190	TAS400005
TAS55	Gear seal kit		8094	71004251	TAS550004
TAS55	Input shaft only seal kit		8800	15598800	N/A
TAS55	Input shaft only seal kit		TAS000001TRP	71004178	TAS000001
TAS55	Misc. part	Side cover bushing	B60378	71000175	N/A
TAS55	Replacement Poppet Kit		86H017	49402023	TAS000003
TAS55	Sector shaft only seal kit		8868	71004188	TAS000002
TAS55	Sector shaft only seal kit		TAS000002TRP	71004203	TAS000002
TAS65	Gear seal kit		8101	71004252	TAS650015, TAS650012
TAS65	Gear seal kit		TAS650012TRP	71004362	TAS650015, TAS650013
TAS65	Input shaft only seal kit		8800	15598800	N/A
TAS65	Input shaft only seal kit			71004178	TAS000001
TAS65	Misc. part	Sector shaft spacer	B60391	71014225	N/A
TAS65	Misc. part	Side cover bushing	B60378	71000175	N/A
TAS65	Sector shaft only seal kit		8868	71004188	TAS000002

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TRW					
TAS65	Sector shaft only seal kit		TAS000002TRP	71004203	TAS000002
TAS65	Misc. part	Sector shaft bearing	B60030	71000220	N/A
TAS65	Replacement poppet kit		86H017	49402023	TAS000003
TAS75	Gear seal kit	EU region only kit	86H042	49431746	N/A
TAS85	Gear seal kit	EU region only kit	86H044	49431743	N/A
TAS85	Gear seal kit	Europe and South America	9541	71004299	TAS850004
TAS85	Gear seal kit		8103	71004254	TAS850005
TAS85	Gear seal kit		TAS850005TRP	71004363	TAS850005
TAS85	Input shaft only seal kit		8800	15598800	N/A
TAS85	Input shaft only seal kit		TAS000001TRP	71004178	TAS000001
TAS85	Misc. part	Sector shaft bearing	B60035	71000221	N/A
TAS85	Replacement poppet kit		86H024	71018476	TAS850006
TAS85	Sector shaft only seal kit		8703	71004182	TAS850007
THP Series	Input shaft only seal kit	THP 200 VR	AS19225	40851655	THP200VR
THP Series	Misc. part	Input shaft caged ball bearing	B60603	49438581	400152A1
THP45	HD steering gearbox		8881	71004292	THP450001
THP45	Replacement poppet kit		86H017	49402023	TAS000003
THP45 Slave	Slave gear seal kit		8877	71004217	N/A
THP60	Gear seal kit		8869	71004290	THP600001
THP60	Replacement poppet kit		86H017	49402023	TAS000003
THP60 Slave	Slave gear seal kit		8876	71004216	N/A
THP80	Gear seal kit		8874	71004291	THP800001
THP90	Gear seal kit		86H018	71017927	N/A
Various	Misc. part	HD pump mounting gasket	B12743	71002116	N/A
VICKERS					
Series 10	Pump seal kit		8314	71004116	N/A
Series V20	Pump seal kit		8315	71004117	N/A
Various	Pump seal kit		AS12285	40851643	515460
Various	Gasket only	HD pump mounting gasket	B12743	71002116	N/A
VOLVO					
FL6-16	Gear seal kit	Burman	AS11748	40851670	N/A

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ZF					
7672	Pump seal kit		AS11850	40851641	7672633019
7673	Pump seal kit	F-53, F-59 stripped chassis	8814	71004125	7673900114
7673	Pump seal kit		8820	71004128	7673955271
7673	Pump seal kit		AS11669	40851634	7673633021
7673	Pump seal kit		AS11670	40851635	7673633001
7673	Pump seal kit		AS11671	40851636	7673633005
7673	Pump seal kit		AS11673	40851637	7673633003
7673	Pump seal kit		AS16076	40851647	7673633017
7673	Pump seal kit		AS20719	40851652	7673633028
7673	Pump seal kit		83P023	71004139	7673955958
7674	Pump seal kit	F-53, F-59 stripped chassis	8814	71004125	7674900112
7674	Pump seal kit		8812	71004123	7674974909
7674	Pump seal kit		8815	71004126	7674955164
7677	Pump seal kit		8813	71004124	7677955180
7677	Pump seal kit		AS11556	40851632	7677633001
7683	Pump seal kit		8872	71004134	7683633006
7685	Pump seal kit		8816	81001151	7685633003
7685	Pump seal kit		83P030	71017314	7685501275
7686	Pump seal kit		8873	71004135	7686633001
8014	Gear seal kit	Large piston	8842	71004283	N/A
8014	Gear seal kit		8882	71004293	8014.955.106
8016	Gear seal kit		8838	71004279	8016.955.110
8016	Input shaft only seal kit		86H001	71004169	8016.671.108, 85112469
8018	Gear seal kit		86H004	71004305	N/A
8090	Gear seal kit	European model	86H019	71018193	8090.633.016
8090	Gear seal kit		8831	71004276	N/A
8095	Gear seal kit	European model, 104 mm & 108 mm piston types	86H016	71018192	8095.633.008, 8095.633.012, 8095.633.006, 8095.633.004
8095	Gear seal kit		8843	71004284	N/A
8097	Gear seal kit		8830	71004275	N/A
8098	Gear seal kit	Sector shaft plastic washers and retainers not inc.	86H048	49435423	N/A
8098	Gear seal kit	Angle drive	86H026	49419166	8098.633.058
8098	Gear seal kit		86H013	71017309	8098.633.064
8099	Gear seal kit		86H030	49419164	8099.633.016